

“Roberts – Coal Abrasive Specifications”

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Pages 1 of 1

Grade	Tyler/US	Gradation Specifications	Recommended Applications
Medium (12-40)	#8 /8 #10/12 #14/16 #20 /20 #28/30 #35/40 PAN	0-Trace 2-10 30-47 30-37 11-22 0-9 0-3	Mill scale, medium rust and paint stripping, ships, bridges, general usage.
(16-30)	#10/12 #14/16 #20 /20 #28/30 #35/40 #48/50 #65/70 PAN	0-5 3-25 10-40 20-50 5-30 0-15 0-5 0-3	
Fine (20-40)	#14/16 #20 /20 #28/30 #35/40 #48/50 #65/70 PAN	0-1 0-25 35-70 15-50 0-20 0-5 0-3	New Steel, mill scale light rust and paint stripping, frames, trucks.
(28-50)	#14/16 #20 /20 #28/30 #35/40 #48/50 #65/70 #100/100 PAN	0-1 0-10 15-50 15-40 15-40 10-25 0-8 0-5	
Extra Fine (30-60)	#14/16 #20 /20 #28/30 #65/70 #100/100 PAN	0 0-2 0-5 70-98 0-10 0-5	New Steel, mill scale light rust and paint stripping, frames, trucks
(40-80)	#14/16 #20 /20 #28/30 #35/40 #48/50 #65/70 #100/100 #150/140 #200/200 PAN	0 0-1 0-5 10-35 15-50 10-35 0-25 0-20 0-10 0-5	